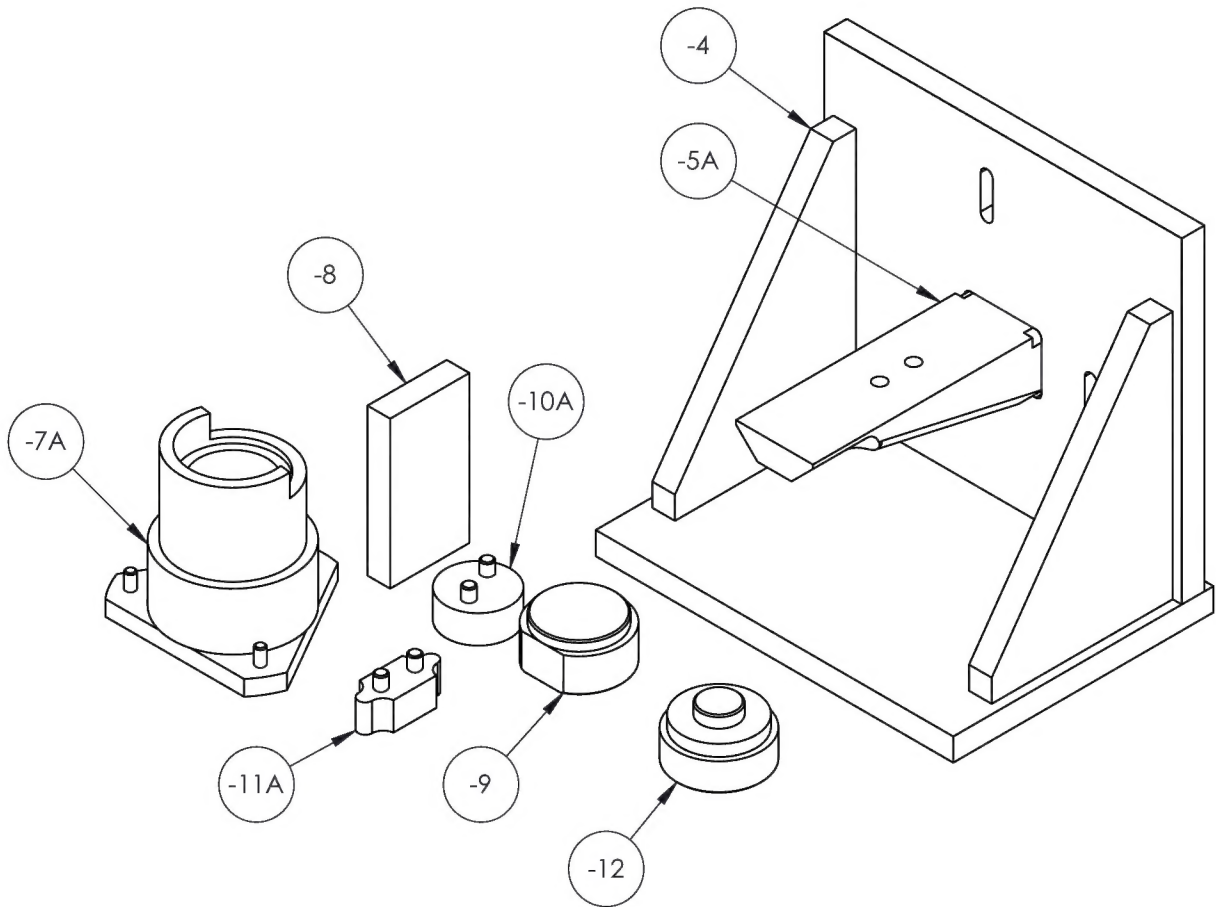


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
		REDRAWN FROM OLD TATTERED DRAWINGS	8/4/2014	DJN	
1	14-0144	CH'D T/N WAS RB830006-809-00671 IS RB0006-809-00671. -1 ADDED ENGRAVE T/N, S/N. "MADE IN THE USA". -3 CH'D HOLE Ø WAS Ø.3747/.3741 IS Ø.3750/.3755. -6 ADDED DRAWING. -8 ADDED NOTE 1. CH'D DIMENSION WAS 3.125 IS 3.250. -5, -7, -8, -9, -10, -11, -12 ADDED ENGRAVE NOTE.	9/3/2014	DJN	GE
2	15-0039	-5 CH'D 2X Ø.280 HOLE POSITION WAS 2.545 IS 2.905. -7 CH'D MATERIAL WAS 4140 IS 4140/4142. -8 CH'D MATERIAL WAS 1018 IS 01. -5, -7, -10 & -11 CH'D ENGRAVE NOTE ADDED "A". -17 CORRECTED TOOL No. ADDED "A" TO -7, -10 AND -11, CORRECTED -8 DESCRIPTION WAS BRACE IS SHIM.	3/24/2015	RJC	JAG

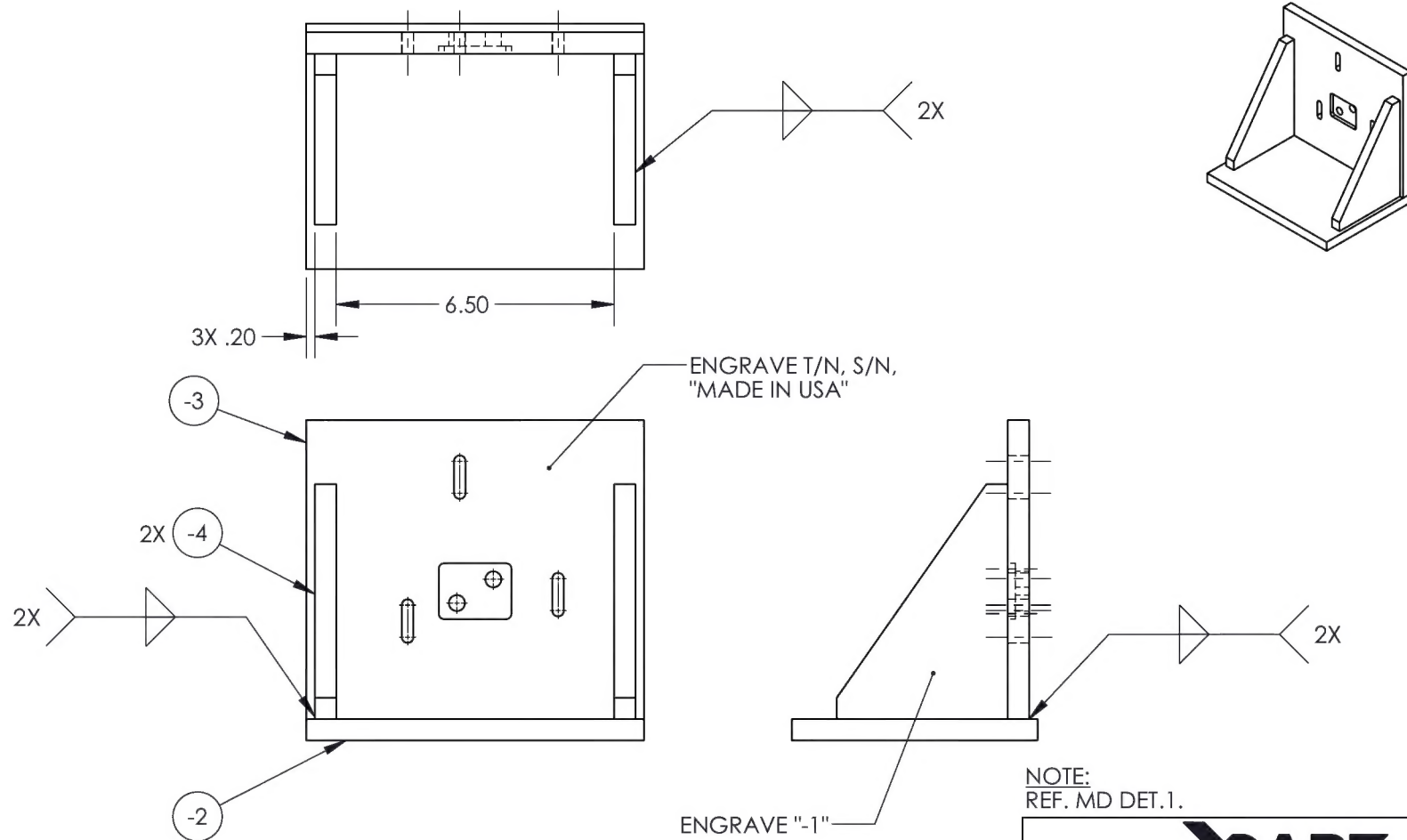
ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				X		-1	1	WELDMENT			2
				1		-2		BOTTOM PLATE	A-36		3
				1		-3		BACK PLATE	A-36		4
				2		-4		SIDE PLATE	A-36		5
			X			-5A		LEG ASSY			7
			1			-5		LEG	01		6
		3				-6		PIN	STEEL	Ø.2070 X .875 (MCMaster-CARR #8893K189) MODIFIED	8
		X				-7A	1	HOLDER ASSY			10
		1				-7		HOLDER	4140/4142		9
						-8	1	SHIM	01		11
						-9	1	LINER INSTALL	01		12
	X					-10A	1	BEARING REMOVAL ASSY			13
	1					-10		BEARING REMOVAL	01		14
X						-11A	1	LINER REMOVAL ASSY			15
1						-11		LINER REMOVAL	01		16
						-12	1	BEARING INSTALL	01		17
			2		B/O	-13		DOWEL PIN	STEEL	Ø.3/8 X 1 (MCMaster-CARR #98372A417)	7
2	2				B/O	-15		DOWEL PIN	STEEL	Ø 1/4 x 7/8 (MCMaster-CARR #98381A541)	13,15
					B/O	-16	1	PELICAN CASE W/ FOAM	PLASTIC	APP-1550	N/S
						-17	1	CONTENTS AND LOCATION CARD	LAMINATED CARD	1/64 X 6 X 8	18
					B/O	-18	1	LANYARD	STEEL	(7X7 CABLE) 1/16 X 12 IN. (CARR-LANE #CL-2-C)	N/S
					B/O	-19	2	FERRULE	ALUMINUM	Ø1/16 X 3/8 (MCMaster-CARR #3896T31)	N/S
					B/O	-20	2	GROMMET	BRASS	00 SIZE (MCMaster-CARR #86625K31)	N/S
ASSY -11A	ASSY -10A	ASSY -7A	ASSY -5A	ASSY -1							

NOTES:
1. REF. MD T/N: 830006-809-00671, REV A.

DART AEROSPACE	
TITLE HOUSING ASSY, MAIN T/R GEAR BOX ARBOR PRESS FIXTURE	
DWG NO. RB0006-809-00671	REV 2
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .03 .X ± .1	DRAWN BY: DUERFELDT APPROVED <i>G. Escobar</i> TREAT FINISH SPEC 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE 1:3	DATE 7/31/2014
SHEET 1 OF 18	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	14-0144	-1 ADDED ENGRAVE T/N, S/N, "MADE IN THE USA".	9/3/14	DJN	GE



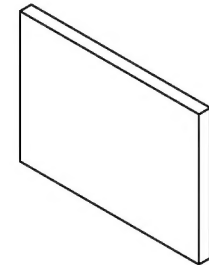
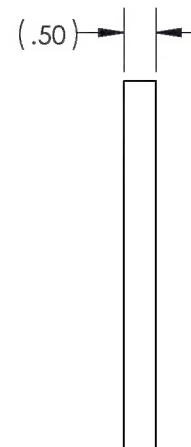
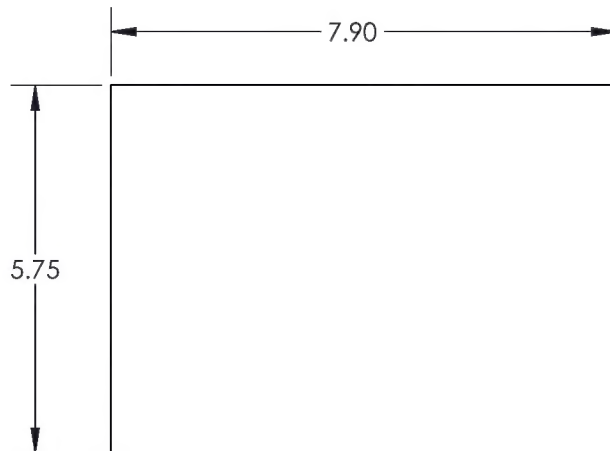
NOTE:
REF. MD DET.1.

(-1)
WELDMENT

DART AEROSPACE	
TITLE HOUSING ASSY, MAIN T/R GEAR BOX ARBOR PRESS FIXTURE	
DWG NO. RB0006-809-00671-1	REV 2
MAT'L	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>G. Escobar</i>
.XXX ± .005	HEAT TREAT
.XX ± .03	FINISH BLACK OXIDE
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	MD369
SCALE 1:4	DATE 7/31/2014
SHEET 2 OF 18	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



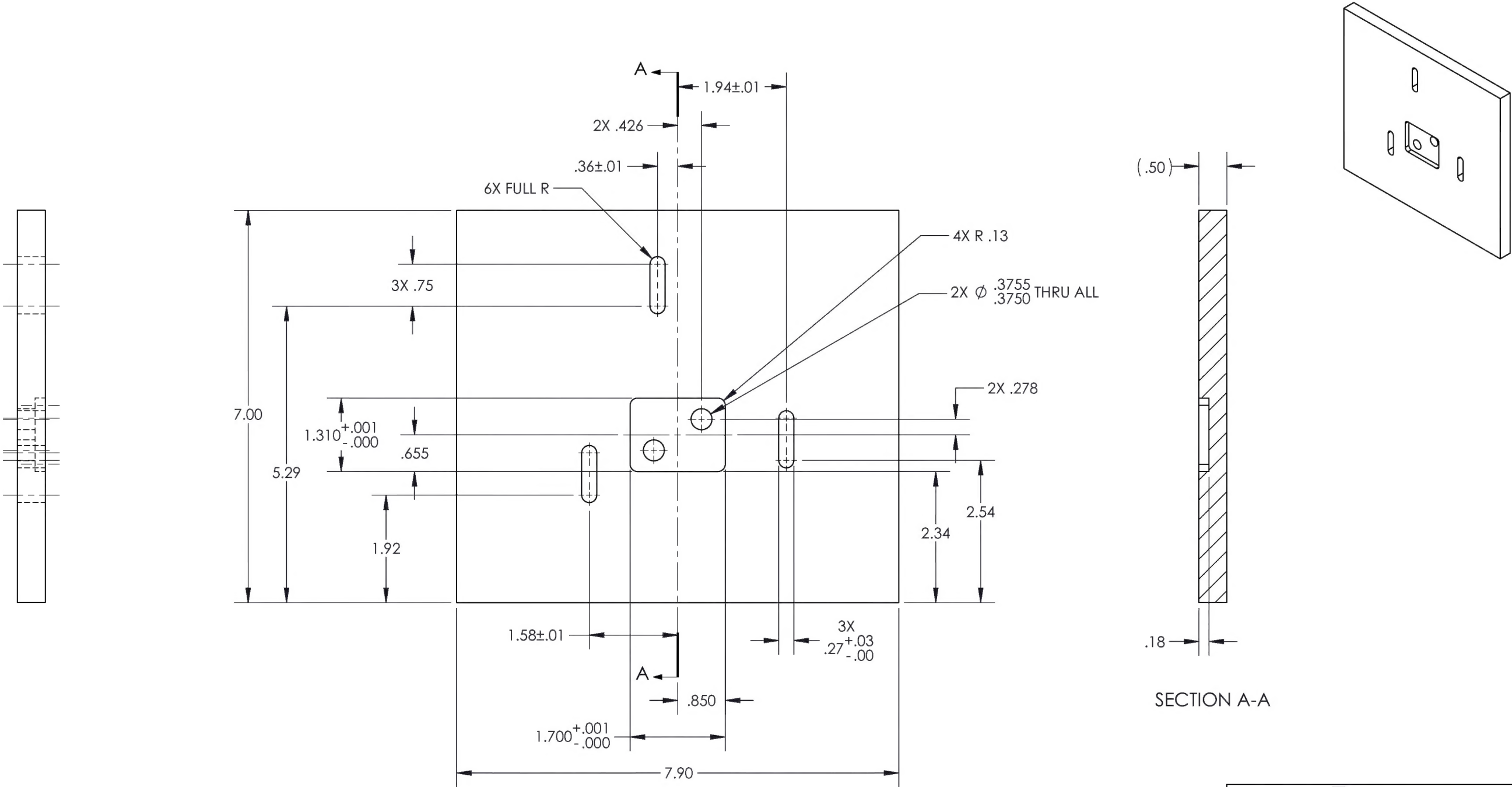
(-2)

BOTTOM PLATE

DART AEROSPACE	
TITLE HOUSING ASSY, MAIN T/R GEAR BOX ARBOR PRESS FIXTURE	
DWG NO. RB0006-809-00671-2	REV 2
MAT'L A-36	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>Q Escobar</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .03 ANGLES ± 5°	FINISH SEE -1 WELDMENT
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	MD369
SCALE 1:3	DATE 7/31/2014
SHEET 3 OF 18	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
1	14-0144	-3 CH'D HOLE Ø WAS Ø.3747/.3741 IS Ø.3750/.3755.	9/3/2014	DJN
			APPROVED	GE



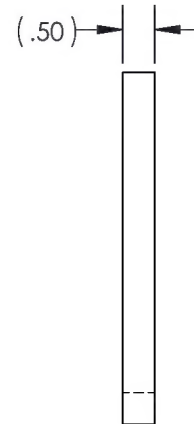
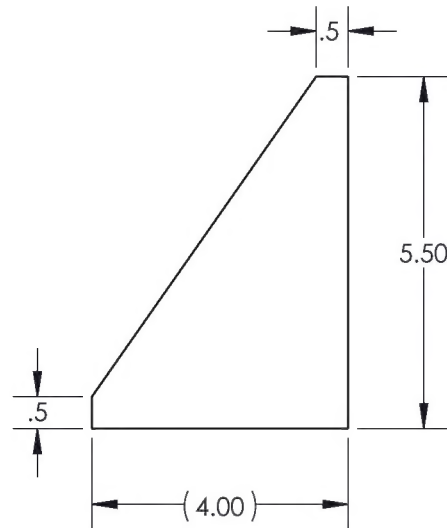
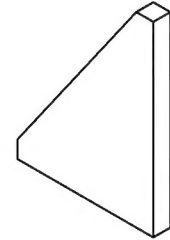
(-3)

BACK PLATE

DART AEROSPACE			
TITLE		HOUSING ASSY, MAIN T/R GEAR BOX ARBOR PRESS FIXTURE	
DWG NO.		RB0006-809-00671-3	
MAT'L		A-36	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: DUERFELDT	
.XXX ± .005		APPROVED <i>Q Escobar</i>	
.XX ± .03		TREAT	
.X ± .1		FINISH SEE -1 WELDMENT	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		SPEC	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL	
		MD369	
SCALE 1:2		DATE 7/31/2014	
		SHEET 4 OF 18	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED

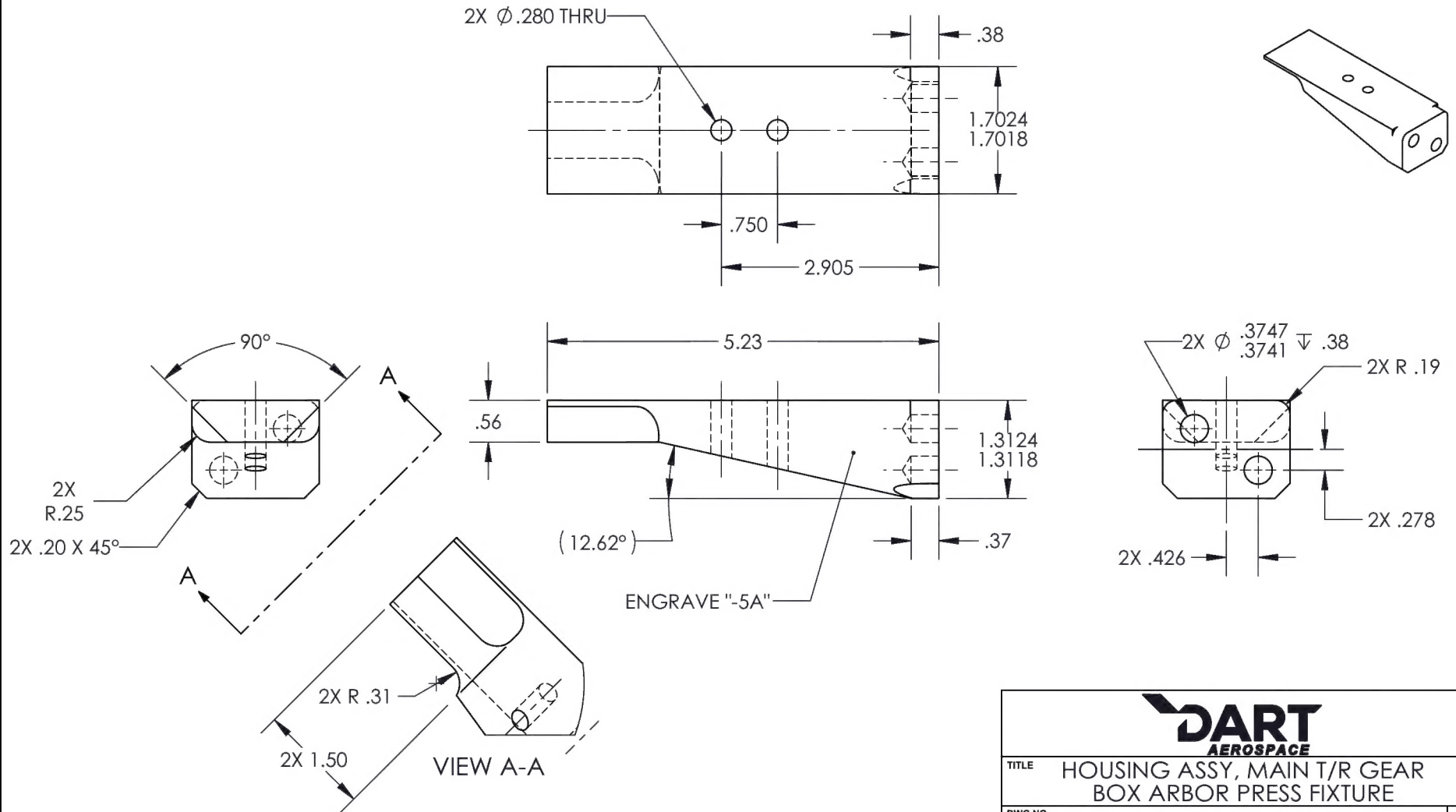


(-4)
SIDE PLATE

DART AEROSPACE	
TITLE HOUSING ASSY, MAIN T/R GEAR BOX ARBOR PRESS FIXTURE	
DWG NO. RB0006-809-00671-4	REV 2
MAT'L A-36	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>Q Escobar</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .03 ANGLES ± 5°	FINISH SEE -1 WELDMENT
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	MD369
SCALE 1:3	DATE 7/31/2014
SHEET 5 OF 18	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	14-0144	-5 ADDED ENGRAVE NOTE.	9/3/2014	DJN	GE
2	15-0039	-5 CH'D ENGRAVE NOTE WAS ENGRAVE "-5" IS "-5A", CH'D 2X Ø.280 HOLE POSITION WAS 2.545 IS 2.905.	3/24/2015	RJC	JAG

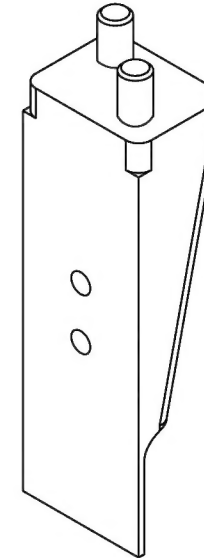
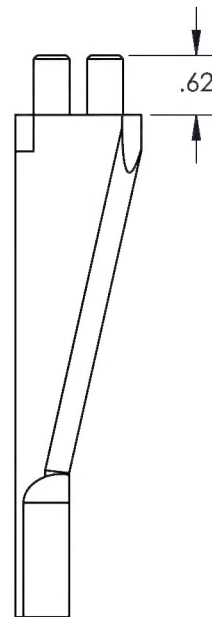
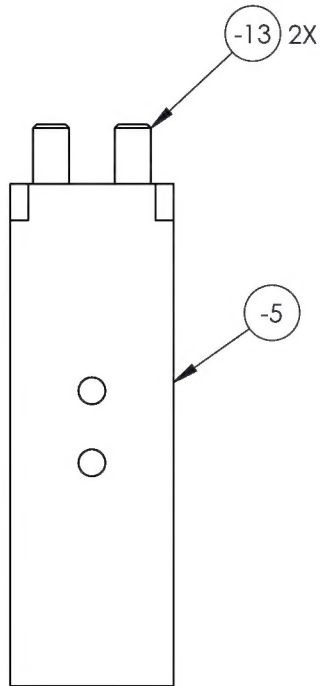


(-5)
LEG

DART AEROSPACE	
TITLE HOUSING ASSY, MAIN T/R GEAR BOX ARBOR PRESS FIXTURE	
DWG NO. RB0006-809-00671-5	REV 2
MAT'L 01	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>G. Escobar</i>
.XXX ± .005	HEAT TREAT
.XX ± .03	FINISH BLACK OXIDE
.X ± .1	ANGLES ± 5°
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL MD369
SCALE 1:2	DATE 7/31/2014
SHEET 6 OF 18	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED

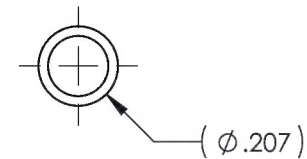
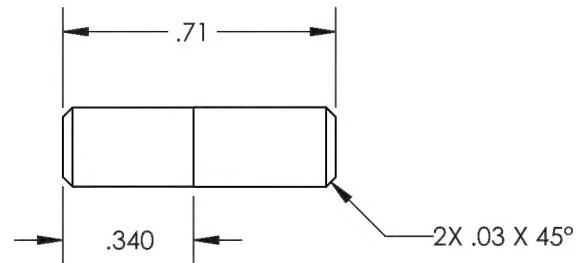
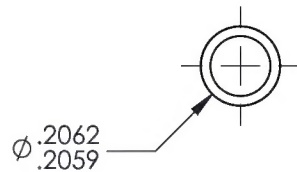
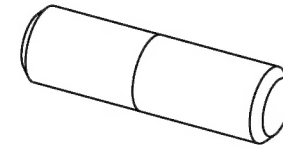


-5A
LEG ASSY

DART AEROSPACE	
TITLE HOUSING ASSY, MAIN T/R GEAR BOX ARBOR PRESS FIXTURE	
DWG NO. RB0006-809-00671-5A	REV 2
MAT'L	DRAWN BY: NELSON
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>G. Escobar</i>
.XXX ± .005	HEAT
.XX ± .03	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL MD369
SCALE 1:2	DATE 8/8/2014
SHEET 7 OF 18	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	14-0144	-6 ADDED DRAWING.	9/3/2014	DJN	GE



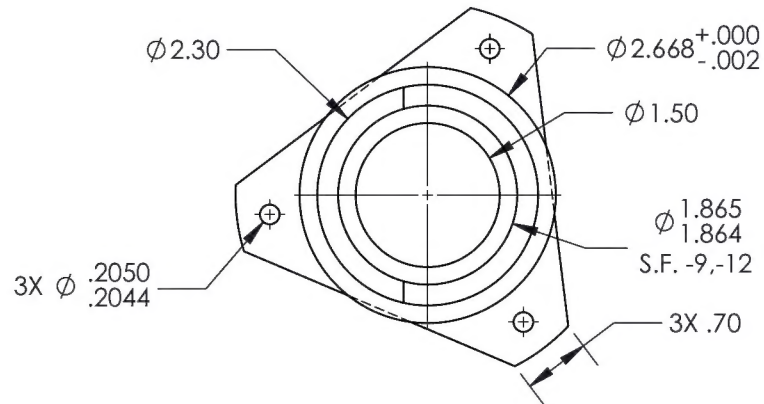
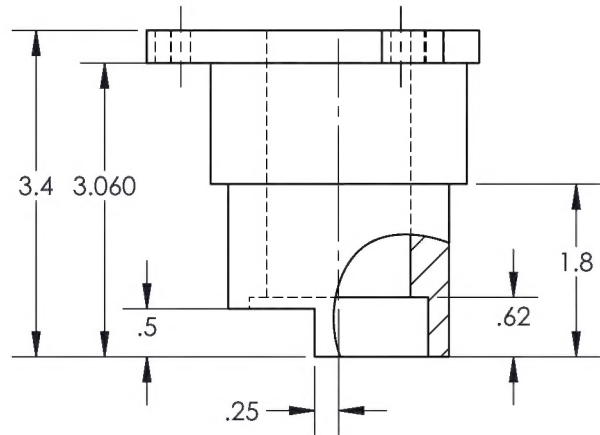
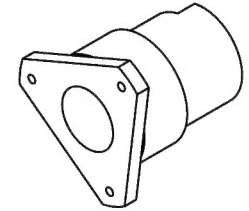
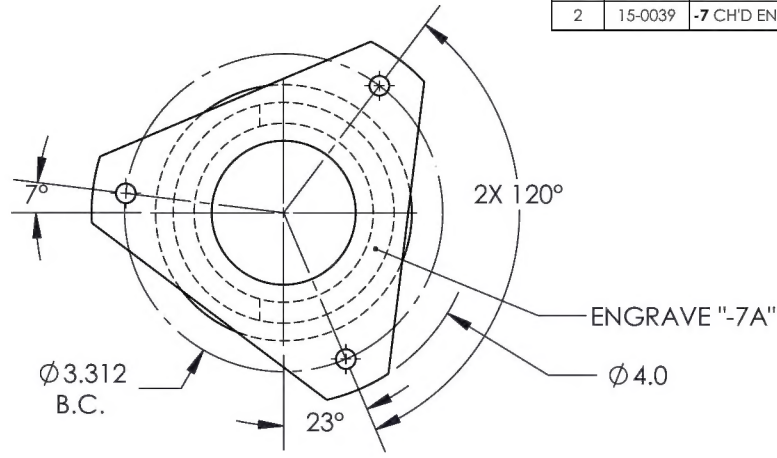
(-6)

PIN

DART AEROSPACE	
TITLE HOUSING ASSY. MAIN T/R GEAR BOX ARBOR PRESS FIXTURE	
DWG NO. RB0006-809-00671-6	REV 2
MAT'L STEEL	DRAWN BY: NELSON
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>Q Escobar</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT
.XX ± .03 ANGLES ± 5°	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	MD369
SCALE 2:1	DATE 9/3/2014
	SHEET 8 OF 18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	14-0144	-7 ADDED ENGRAVE NOTE.	9/3/2014	DJN	GE
2	15-0039	-7 CH'D ENGRAVE NOTE WAS ENGRAVE "-7" IS "-7A", CH'D MATERIAL WAS 4140 IS 4140/4142.	3/24/2015	RJC	JAG



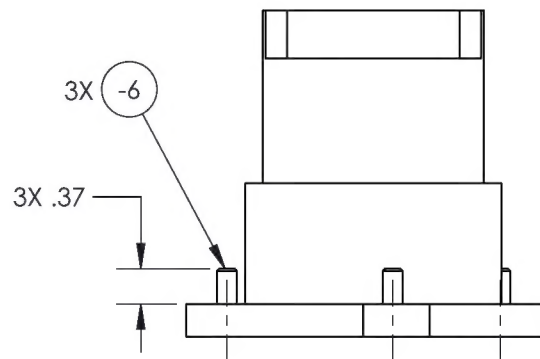
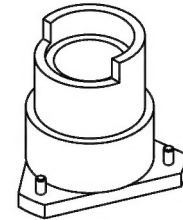
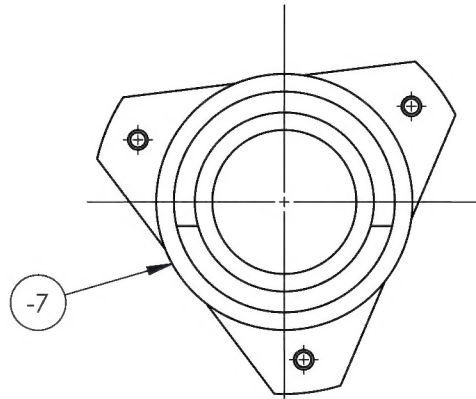
(-7)

HOLDER

DART AEROSPACE	
TITLE: HOUSING ASSY, MAIN T/R GEAR BOX ARBOR PRESS FIXTURE	
DWG NO. RB0006-809-00671-7	REV 2
MAT'L 4140/4142	DRAWN BY: NELSON
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED: <i>G. Escobar</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .03 ANGLES ± 5°	FINISH BLACK OXIDE
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	MD369
SCALE 1:2	DATE 7/31/2014
SHEET 9 OF 18	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED

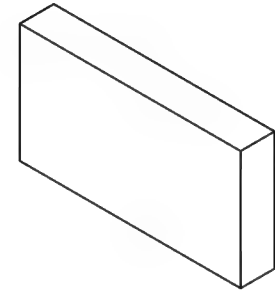
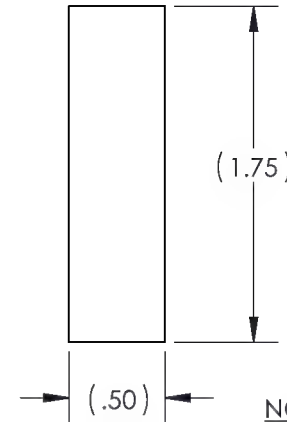
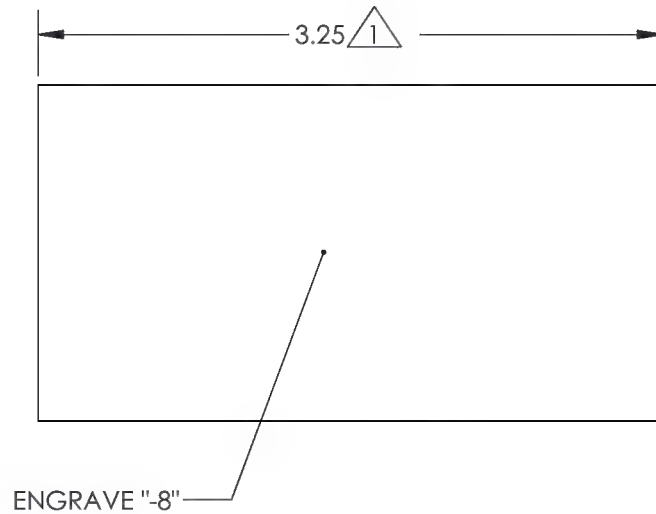


-7A
HOLDER ASSY

DART AEROSPACE	
TITLE HOUSING ASSY, MAIN T.R. GEAR BOX ARBOR PRESS FIXTURE	
DWG NO. RB0006-809-00671-7A	REV 2
MAT'L 4140	DRAWN BY: NELSON
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>G. Escobar</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .03 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	MD 369
SCALE 1:2	DATE 7/31/2014
SHEET 10 OF 18	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	14-0144	-8 ADDED NOTE 1. CH'D DIMENSION WAS 3.125 IS 3.250. ADDED ENGRAVE NOTE.	9/3/2014	DJN	GE
2	15-0039	-8 CH'D MATERIAL WAS 1018 IS 01.	3/24/2015	RJC	JAG



NOTE:

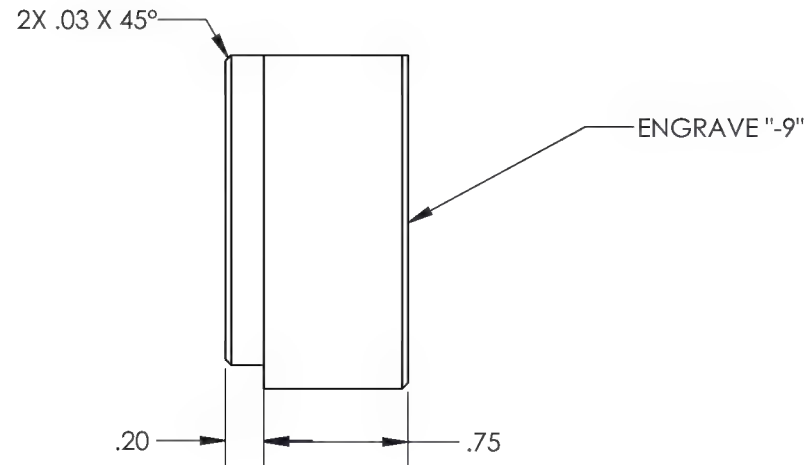
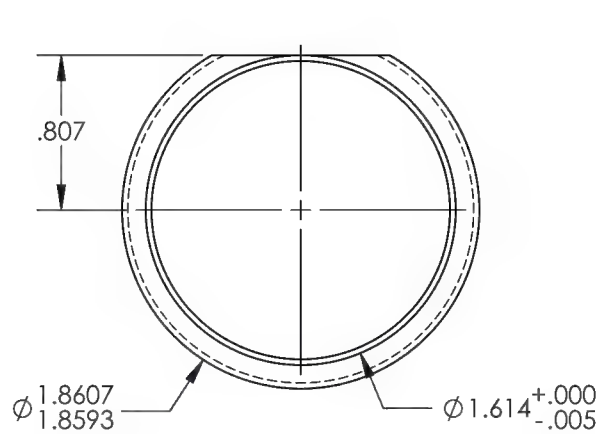
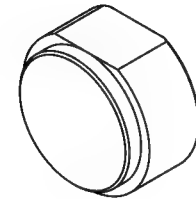
1 WHEN ASSY COMPLETE MEASURE DISTANCE BETWEEN -2 & -5 THEN MACHINE -8 TO LENGTH -.002 TO -.006 CLEARANCE.

(-8)
SHIM

DART AEROSPACE	
TITLE HOUSING ASSY, MAIN T/R GEAR BOX ARBOR PRESS FIXTURE	
DWG NO. RB0006-809-00671-8	REV 2
MAT'L 01	DRAWN BY: NELSON
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>g Escobar</i>
.XXX ± .005	HEAT TREAT
.XX ± .03	FINISH BLACK OXIDE
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	MD369
SCALE 1:1	DATE 7/31/2014
SHEET 11 OF 18	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	14-0144	-9 ADDED ENGRAVE NOTE.	9/3/2014	DJN	GE



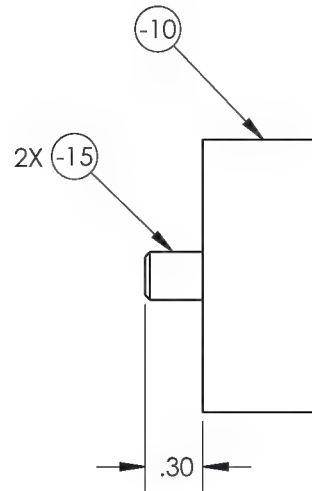
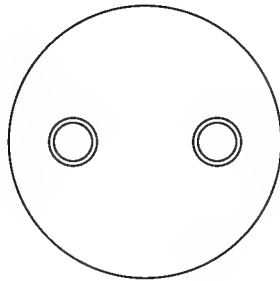
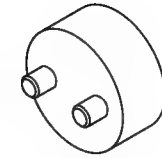
(-9)

LINER INSTALL

DART AEROSPACE	
TITLE HOUSING ASSY, MAIN T/R GEAR BOX ARBOR PRESS FIXTURE	
DWG NO. RB0006-809-00671-9	REV 2
MAT'L 01	DRAWN BY: NELSON
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>A Escobar</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT 50-60
.XX ± .03 ANGLES ± 5°	FINISH BLACK OXIDE
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	MD369
SCALE 1:1	DATE 7/31/2014
SHEET 12 OF 18	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



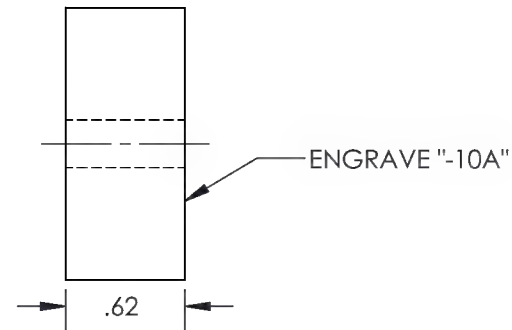
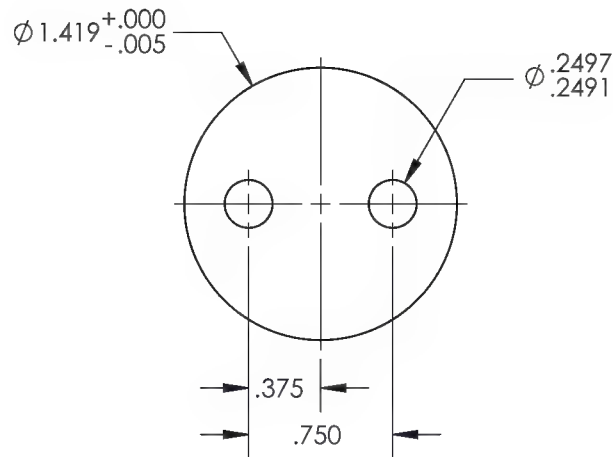
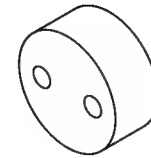
-10A

BEARING REMOVAL ASSY

DART AEROSPACE	
TITLE HOUSING ASS'Y MAIN TR. GEAR BOX ARBOR PRESS FIXTURE	
DWG NO. RB0006-809-00671-10A	REV 2
MAT'L	DRAWN BY: NELSON
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>G. Escobar</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT
.XX ± .03 ANGLES ± 5°	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	MD369
SCALE 1:1	DATE 7/31/2014
SHEET 13 OF 18	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	14-0144	-10 ADDED ENGRAVE NOTE.	9/3/2014	DJN	GE
2	15-0039	-10 CH'D ENGRAVE NOTE WAS ENGRAVE "-10" IS "-10A".	3/24/2015	RJC	JAG



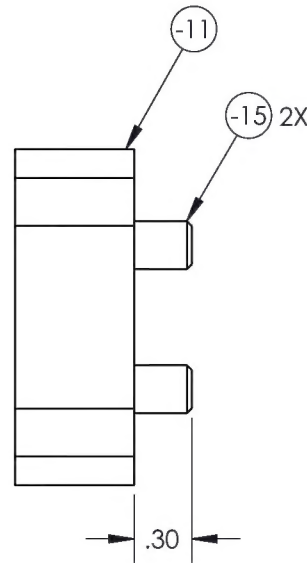
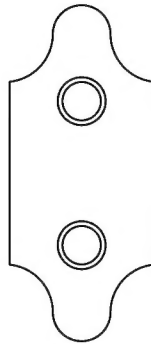
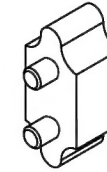
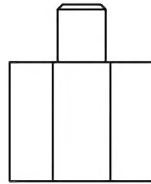
(-10)

BEARING REMOVAL

DART AEROSPACE	
TITLE HOUSING ASSY, MAIN T/R GEAR BOX ARBOR PRESS FIXTURE	
DWG NO. RB0006-809-00671-10	REV 2
MAT'L 01	DRAWN BY: NELSON
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>A Escobar</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT RC 50-60
.XX ± .03 ANGLES ± 5°	FINISH BLACK OXIDE
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	MD369
SCALE 1:1	DATE 7/31/2014
SHEET 14 OF 18	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



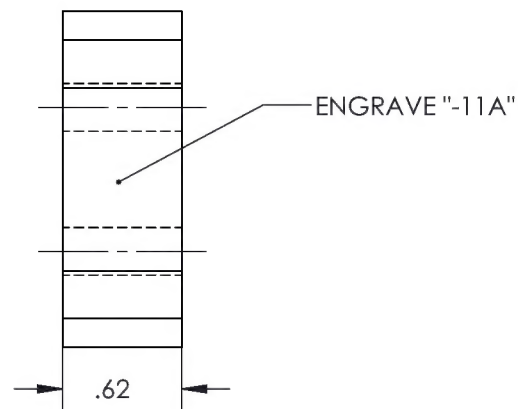
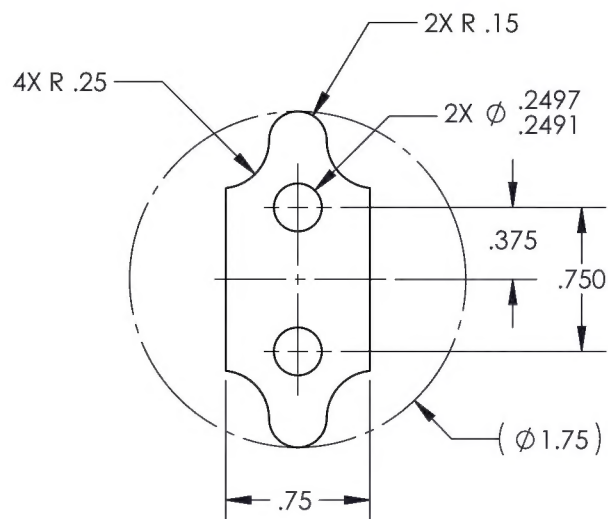
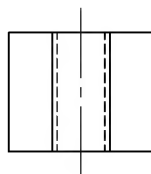
-11A

LINER REMOVAL ASSY

DART AEROSPACE	
TITLE HOUSING ASSY, MAIN T/R GEAR BOX ARBOR PRESS FIXTURE	
DWG NO. RB00060809-00671-11A	REV 2
MAT'L 01	DRAWN BY: NELSON
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>G. Escobar</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT
.XX ± .03 ANGLES ± 5°	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	MD369
SCALE 1:1	DATE 7/31/2014
SHEET 15 OF 18	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	14-0144	-11 ADDED ENGRAVE NOTE.	9/3/2014	DJN	GE
2	15-0039	-11 CH'D ENGRAVE NOTE WAS ENGRAVE "-11" IS "-11A".	3/24/2015	RJC	JAG



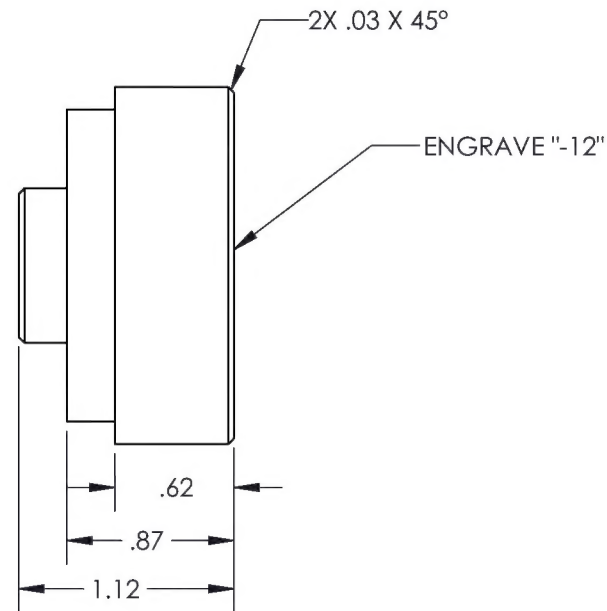
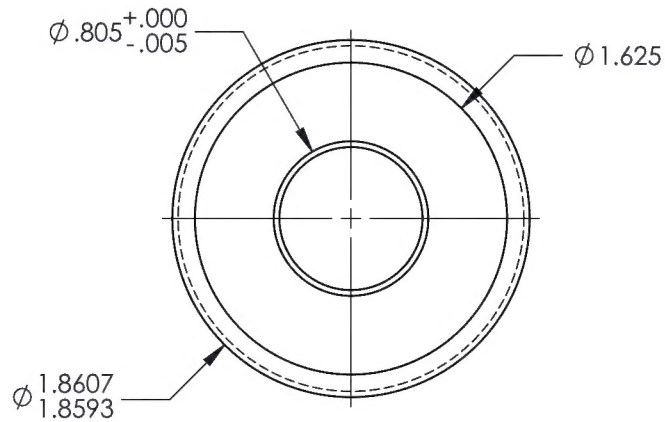
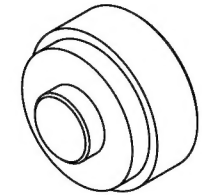
(-11)

LINER REMOVAL

DART AEROSPACE	
TITLE HOUSING ASSY, MAIN T/R GEAR BOX ARBOR PRESS FIXTURE	
DWG NO. RB0006-809-00671-11	REV 2
MAT'L 01	DRAWN BY: NELSON
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>A Escobar</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT RC 50-60
.XX ± .03 ANGLES ± 5°	FINISH BLACK OXIDE
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	MD369
SCALE 1:1	DATE 7/31/2014
SHEET 16 OF 18	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	14-0144	-12 ADDED ENGRAVE NOTE.	9/3/2014	DJN	GE



(-12)

BEARING INSTALL

DART AEROSPACE	
TITLE HOUSING ASSY, MAIN T/R GEAR BOX ARBOR PRESS FIXTURE	
DWG NO. RB0006-809-00671-12	REV 2
MAT'L 01	DRAWN BY: NELSON
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>A Escobar</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT RC 50-60
.XX ± .03 ANGLES ± 5°	FINISH BLACK OXIDE
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	MD369
SCALE 1:1	DATE 7/31/2014
SHEET 17 OF 18	

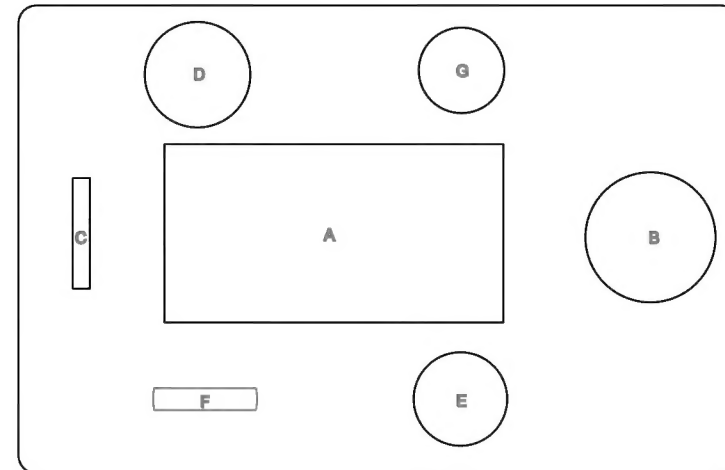
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0039	-17 CORRECTED TOOL No. ADDED "A" TO -7, -10 AND -11. CORRECTED -8 DESCRIPTION WAS BRACE IS SHIM.	3/24/2015	RJC	JAG

RB0006-809-00671 TOOL KIT INCLUDES			
LOC.	QTY.	TOOL No.	DESCRIPTION
A	1	RB0006-809-00671-1	WELDMENT
B	1	RB0006-809-00671-7A	HOLDER ASSY
C	1	RB0006-809-00671-8	SHIM
D	1	RB0006-809-00671-9	LINER INSTALL
E	1	RB0006-809-00671-10A	BEARING REMOVAL ASSY
F	1	RB0006-809-00671-11A	LINER REMOVAL ASSY
G	1	RB0006-809-00671-12	BEARING INSTALL


AEROSPACE
 180 S. Danebo Ave. Eugene, OR., 97402
 1-800-556-4166
 e-mail: sales@dartaero.com
 dartaerospace.com


FRONT SIDE OF CARD



BACK SIDE OF CARD

NOTE:
 CARD PAPER IS TO BE PRINTED ON FRONT AND BACK AS SHOWN AND PLASTIC LAMINATED. THE CARD AND THE INSTRUCTION CARD WILL THEN BE ATTACHED WITH A LANYARD AND GROMMET TO THE CASE.

(17)
 CONTENTS AND LOCATION CARD

			
TITLE HOUSING ASSY, MAIN T/R GEAR BOX ARBOR PRESS FIXTURE			
DWG NO. RB0006-809-00671-17			REV 2
MAT'L LAMINATED CARD		DRAWN BY: NELSON	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>G. Escobar</i>	
.XXX ± .005 FRACTIONS ± 1/8		HEAT TREAT	
.XX ± .03 ANGLES ± 5°		FINISH	
.X ± .1		SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		MD369	
SCALE 1:2	DATE 8/4/2014	SHEET 18 OF 18	